

IMPORTANT: READ INSTRUCTIONS BEFORE USING SPAZ STIX AEROSOL PAINTS

BASIC AEROSOL INFORMATION

- 1) Always test out paint on a piece of scrap material before doing your actual paint job so you know what to expect for performance.
- 2) Painting does vary with different temperatures and humidity. We recommend a controlled environment above 70-degrees.
- 3) Cover surrounding items to protect from overspray.
- 4) Do not wash or wipe the body out at all. Pull body from bag and apply masking before spraying Spaz Stix Pre-Prep.
- 5) Change color paints come out of the can clear in color. The more coats you apply, the better your effects will show.
- 6) Let cans warm to room temperature before spraying.
- 7) Shake until the ball inside can breaks loose. Continue to shake for two minutes, and swirling the container so the balls travel around the bottom groove of the can before spraying.
- 8) After each minute of spraying, REPEAT shaking procedures for ten seconds.
- 9) If can stops or is irregular, twist spray head from side to side without removing from valve. Repeat as necessary.
- 10) Clean the valve after painting by holding can upside down and depressing tip for two seconds.
- 11) Never spray with the valve partly open. The valve must be pressed all the way down.
- 12) Change color must be backed with gloss black backer for best results.

PRE-PREP AEROSOL APPLICATION

- 13) Hold the body upright and only hold by the edges of the body during this entire process.
- 14) Start off with holding your Spaz Stix Pre-Prep aerosol can 6" to 8" away from the surface to be painted.
- 15) We recommend spraying the front side, to left side, to bottom side, to right side and then moving to the middle of the body turning the can sideways to control the fan spray. Going in a back and forth movement from left side to right side for the short sides and an up and down movement for the long sides and center in a constant smooth motion. In 1 second sweeps start with right to left motion then back from left to right then right to left making three, 1 second passes while spraying. Painting in a 3 sweeps per side, moving in a square like process from each side of the body, up and down filing in the middle.
- 16) On your 3rd pass, per side, continue spraying in a smooth motion continuing down the next side of your body, repeating the 3-sweep rule before moving onto your next area.
- 17) After painting the sides of the body, move to the top left side of the center of the body in a continued motion, sweeping down then up and down and up until the center is covered evenly using the same 3 sweep rule as described above.
- 18) VERY IMPORTANT: Fan the body for 2 minutes or until it is 100% dry before painting change color.
- 19) If the Pre-Prep runs wipe the body down with denatured alcohol or isopropyl. And move onto the change color step, skipping the pre-prep this time since you wiped the body down, the pre-prep will not perform properly.

CHANGE COLOR AEROSOL APPLICATION

- 20) We recommend 1 can per body for show quality results and no more than 2 bodies per can.
- 21) The change color has the same 3-sweep application technique. Use the same motion 1-2-3, 1-2-3 left, down, right, up, center area and back up to your original start corner and repeat the process.
- 22) When you get to the center area, start back at the top corner and do the same thing. You should end up with 2 coats don't stop painting; just keep spraying until the can is empty.
- 23) Fan the body for 30 seconds to 2 minute until dry.
- 24) Hold up toward a light look through the inside to make sure it is fogged (coated) evenly. If it is evenly coated, you know it's going to be a great paint job and move onto backing it with the Gloss Black Backer. If it's splotchy, something is wrong and DO NOT back with black. You should start over by cleaning off the pre-prep and change color by wiping with denatured alcohol or isopropyl and try again, skipping the pre-prep this time since you wiped the body down, the pre-prep will not perform properly.
- 25) You should not have any fingerprint marks by holding the body by the edges when painting. And the Pre-prep prevented swirls from forming in your change color coats.

GLOSS BLACK BACKER AEROSOL APPLICATION

- 26) We recommend starting the black backer at the same corner you started your other coats at. Apply a one second coat going one - one - one - one - one - one instead of the 1-2-3 method. Just a light tack coat 1 second around the body evenly body will be speckled with black not coated.
- 27) Fan and let dry for 1 minute or until you see it flash from gloss black to a dry black.
- 28) Do a final coat spraying the black solid. A one or two second pass will do this. One even black coat applied with a fluid motion being careful not to let the paint run. Use a fluid motion right to left at the top down the left side then left to right on the bottom and then up the right side and turn can sideways and into the middle of the body up and down.
- 29) Let it dry for 5 minutes or until dry by fanning the body
- 30) Hold the body to the light and make sure there are not any areas that need black to be touched up.
- 31) Remove masks and you are done.
- 32) For best results, let paint cure for 24 hours for best chemical resistance.

Practice Makes Perfect